



*We grow with Nature*

**K.V. AROMATICS PRIVATE LIMITED**

Manufacturers & Exporters of Menthol Crystal, Menthol, Peppermint Oil, Essential Oil & Aromatics Products

GSTIN. 09AABCJ5718J12C  
DRUG LICENSE NO. 4 OF 2010  
FSSAI LIC. NO. 10015051001307  
CIN NO. U72200DL2005PTC135756

**KV MINT®**

## SPECIFICATION OF ORANGE OIL

### PROTOCOLS OF TEST APPLIED

|                             |   |                                                      |
|-----------------------------|---|------------------------------------------------------|
| APPEARANCE                  | : | CLEAR, YELLOW TO DEEP ORANGE MOBILE LIQUID           |
| ODOUR                       | : | FRESH, SWEET, CITRUSY, CHARACTERISTIC OF ORANGE PEEL |
| OPTICAL ROTATION (AT 20° C) | : | +94.00° to +99.00°                                   |
| REFRACTIVE INDEX (AT 20° C) | : | 01.4700 to 01.4750                                   |
| SPECIFIC GRAVITY (AT 20° C) | : | 00.8420 to 00.8460 gm/cm <sup>3</sup>                |
| SOLUBILITY                  | : | SOLUBLE IN ALCOHOL                                   |
| ACID VALUE                  | : | ≤ 1.00                                               |
| STATUS                      | : | NATURAL                                              |

### GC ANALYSIS

|          |   |                   |
|----------|---|-------------------|
| LIMONENE | : | 90.00% to 96.00 % |
|----------|---|-------------------|

STORAGE: STORE IN COOL PLACE, AWAY FROM HEAT & SUNLIGHT.

SHELF LIFE: 36 MONTHS FROM THE DATE OF MANUFACTURING.

Analyzed By,

(Head Q.C.)



Approved By,

(Head Q.A.)

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